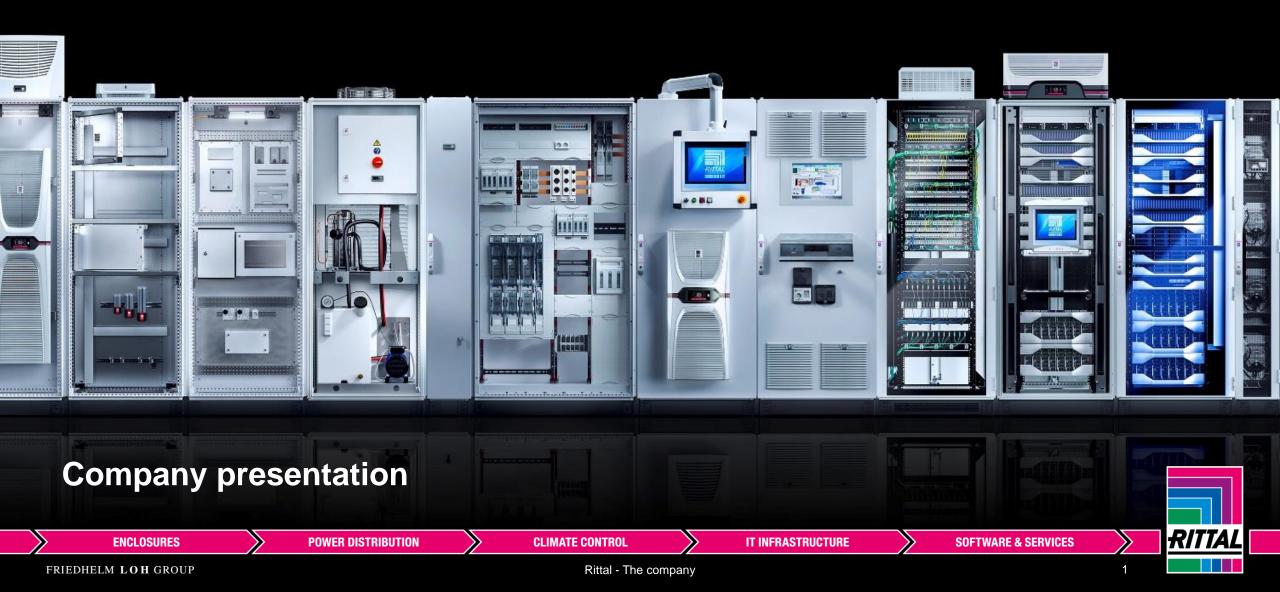
Rittal – The System.

Faster – better – everywhere.



A strong family The Friedhelm Loh Group – a successful business



FAMILY BUSINESS

INNOVATION LEADER

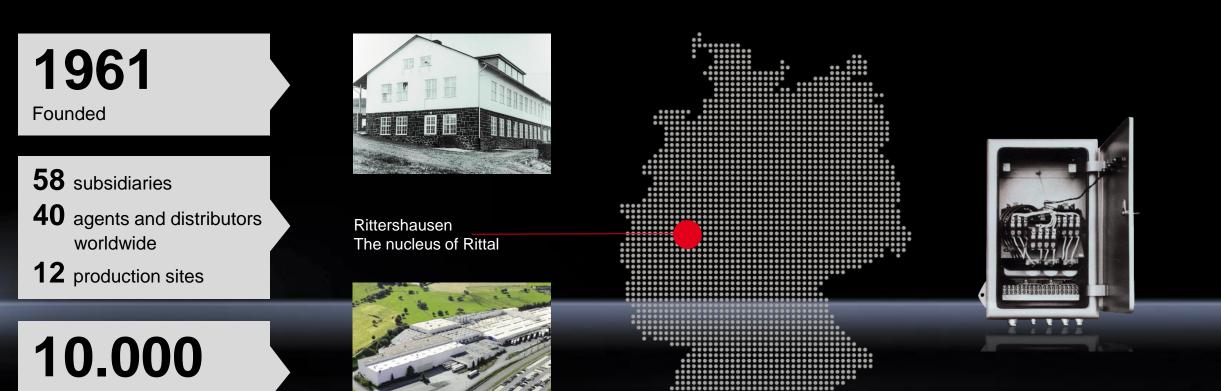




FRIEDHELM LOH GROUP

Rittal - The company

Rittal Facts and figures



employees

Core skill sets

Rittal is a leading global provider of solutions for industrial enclosures, power distribution, climate control and IT infrastructure, as well as software and services.

CLIMATE CONTROL



FRIEDHELM LOH GROUP

ENCLOSURES

POWER DISTRIBUTION

Rittal - The company

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IT INFRASTRUCTURE

3

SOFTWARE & SERVICES

The Rittal senior management

Common efforts for a common future

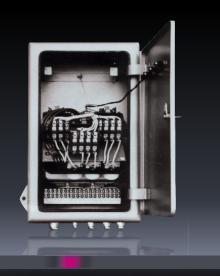


Dr. Karl-Ulrich Köhler CEO Andreas Huck Managing Director Finance and Administration Carsten Röttchen Managing Director Production Uwe Scharf Managing Director Business Units and Marketing Dr. Thomas Steffen Managing Director Research and Development **Dr. René Umlauft** Managing Director International Sales



A tradition of innovation

Historical milestones





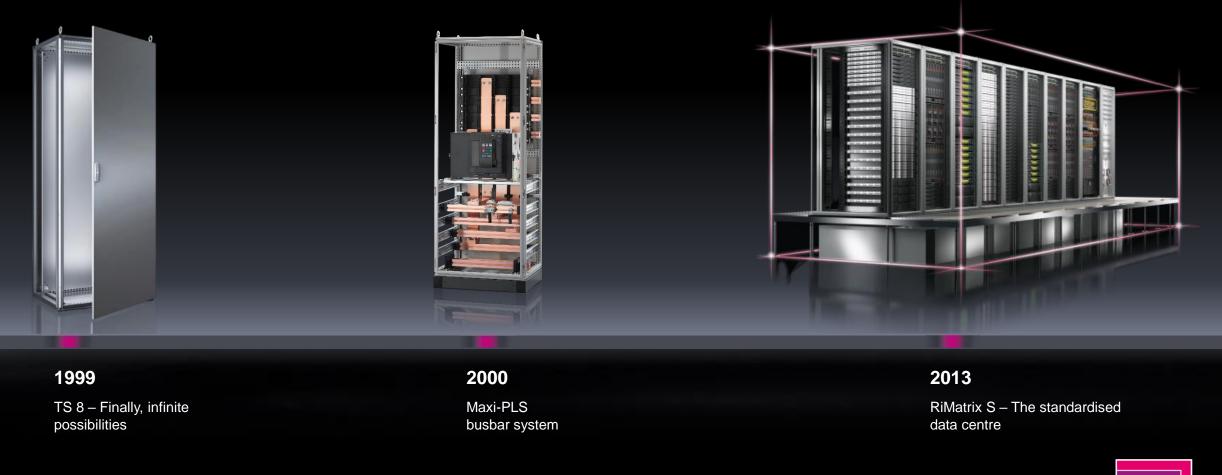
1961 1969 1985 Volume production of the very first standard enclosure, AE, begins RS – the new bayable enclosure Rittal PS 4000 Enclosure Enclosure Enclosure Enclosure Enclosure

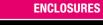
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Rittal - The company

A tradition of innovation

Historical milestones





POWER DISTRIBUTION

CLIMATE CONTROL

IT INFRASTRUCTURE

RITTAL

FRIEDHELM LOH GROUP

Rittal - The company

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SOFTWARE & SERVICES

A tradition of innovation

Historical milestones



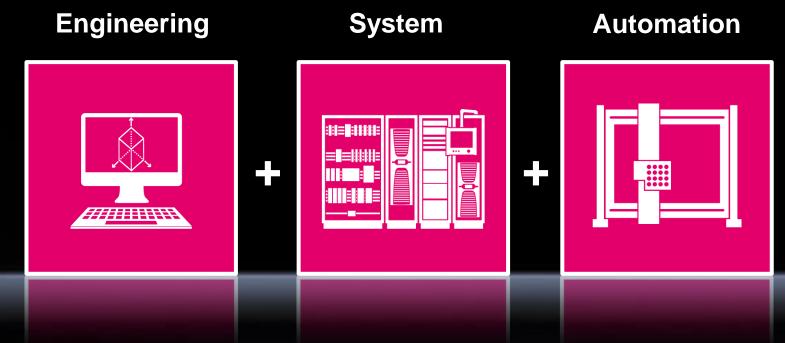


Industry 4.0 initiative End-to-end digital workflow

Secure your competitive advantage with our expertise and look to the power network of the future for Industry 4.0. The framework of our value chain is provided by networking all the elements involved so that all relevant information is available in real time, and using the data to derive the optimum value adding stream at all times.

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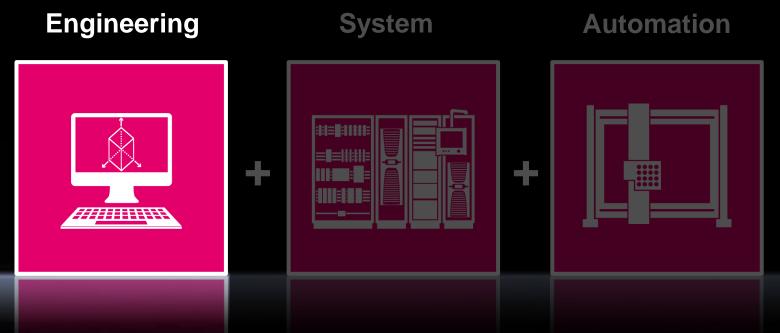




Industry 4.0 initiative Engineering

Seamless data is the key to automated production processes.

It is based on a virtual prototype with all the relevant information, ensuring the maximum possible efficiency at every point in your workflow. To ensure reliable translation into practice, our colleagues at Cideon and Eplan have developed end-to-end engineering tools that reap benefits in your day-to-day work.





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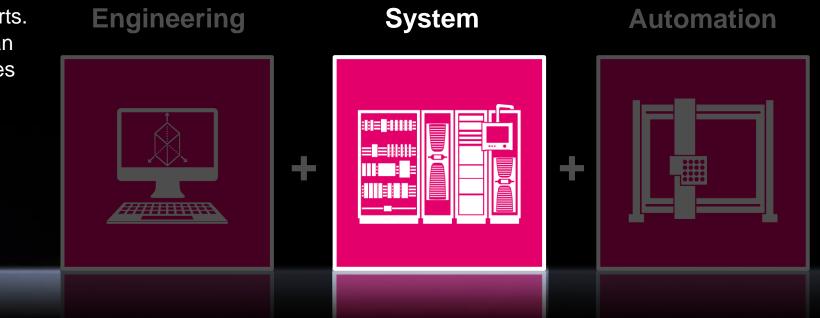
Rittal - The company

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SOFTWARE & SERVICES

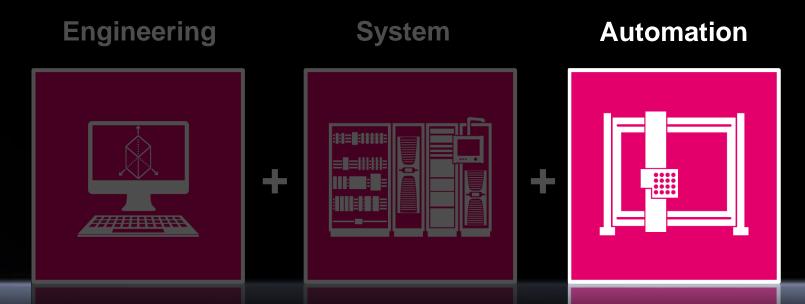
Industry 4.0 initiative System

The whole is more than the sum of its parts. It may sound simple, but this is actually an innovative process which constantly drives us to develop unique system solutions. These system solutions offer clear user benefits, boost efficiency, and help our customers to raise their game.



Industry 4.0 initiative Automation

Interdisciplinary networking helps to strengthen digitalization and create added efficiency. Seamless engineering tools, standardised system technology and automated machine tools create integrated value chains. In this way, we optimise processes in the workshop, create the basis for extensive automation, and boost your productivity.





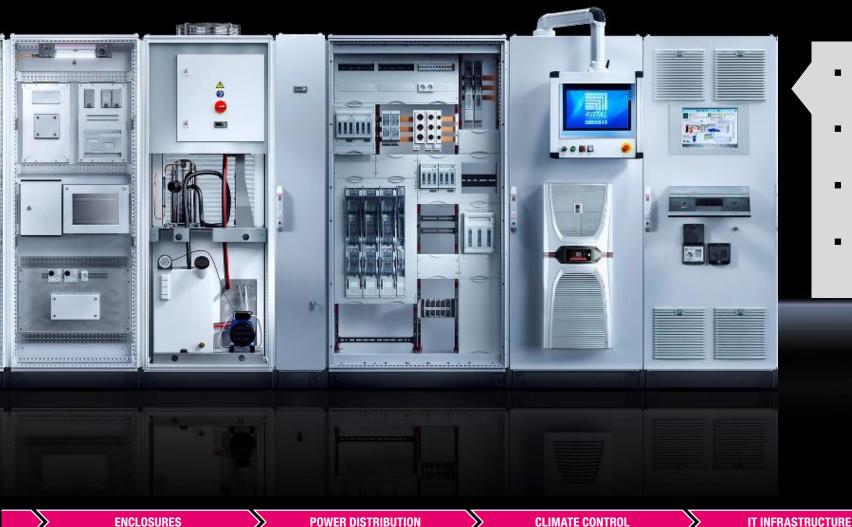
ENCLOSURES

POWER DISTRIBUTION

CLIMATE CONTROL

From inventor to innovative trendsetter

Enclosures that set technological standards



- One enclosure system for all applications
- A comprehensive range of accessories. The ultimate in versatility.
- Tested product quality for exacting requirements
- Efficient engineering with standardised data

SOFTWARE & SERVICES

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Rittal - The company

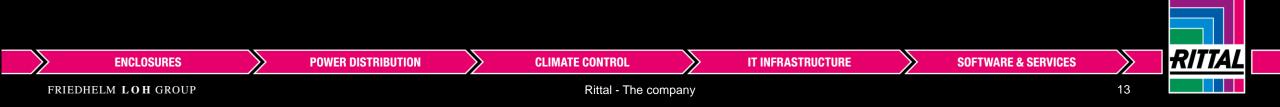
RITTAL

Moving into the future with intelligent solutions

IT infrastructure – flexible, standardised, a perfect fit

- Intelligent modular principle from IT racks to complete data centres
- Energy-efficient, high-availability climatecontrol solutions for racks, bayed suites and rooms
- Powerful data centre infrastructure management (DCIM) software with customised interfaces
- Online tools facilitate your selection



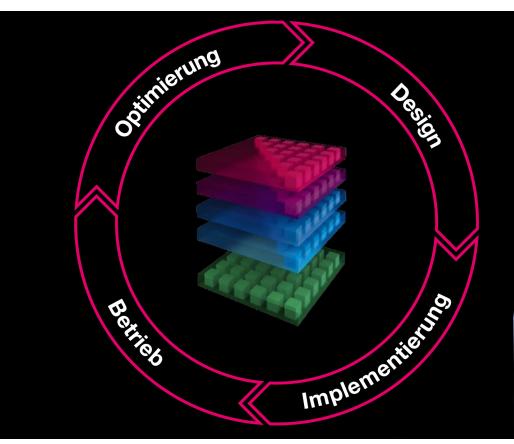


Moving into the future with intelligent solutions

EcoSystem. From planning to operation

Rittal and its partners support companies throughout the typical lifecycle of a data centre:

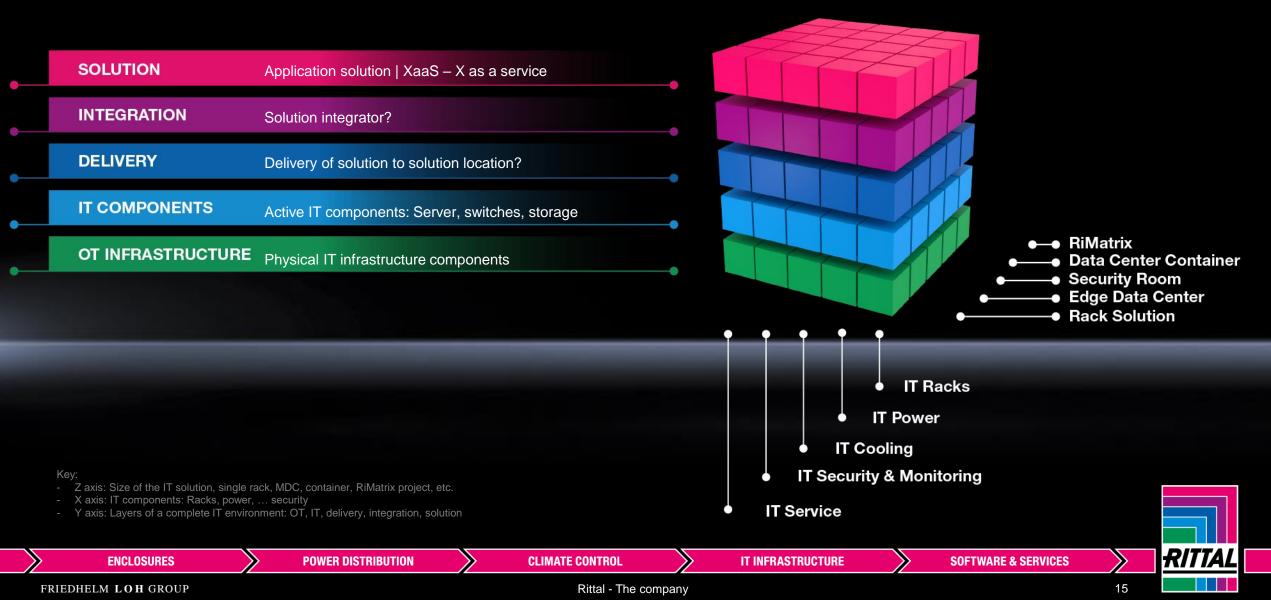
- Selecting a concept for solution modules and calculating the investment and operating costs
- Commissioning and signing off on the physical OT infrastructure
- Data centres can also be operated as a managed service by our collaboration partner Innovo Cloud
- Continuous monitoring and optimisation with regard to efficiency, costs and sustainability





Moving into the future with intelligent solutions

EcoSystem. The Rittal solution stack



Rittal system solutions

IT infrastructure





Rittal system solutions Secure Edge Data Centers – SEDC

- The collective expertise of three market leaders

 maximum speed on all production lines with the Secure Edge Data Center (SEDC) from Rittal, HPE and ABB.
- Turnkey Industry 4.0 solutions
- High-availability IT environment with custom scalability
- Complete data centre with OT and IT components





The benchmark for our products

Tested and certified quality

- Paint finish to automotive standard
- Maximum mechanical stability
- Accredited in-house test laboratory for all relevant tests
- German and international approvals and certificates



* Selected certificates



ENCLOSURES

POWER DISTRIBUTION

CLIMATE CONTROL

IT INFRASTRUCTURE



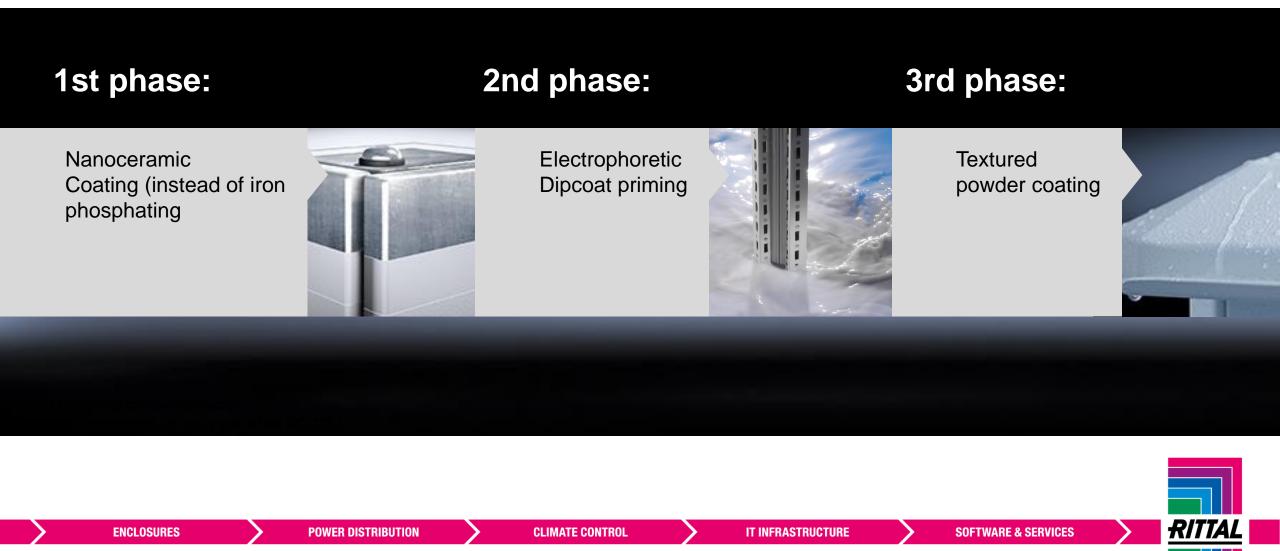
Rittal - The company

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SOFTWARE & SERVICES

The benchmark for our products

Optimum surface protection - 3 phases to optimum quality



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More than just a product

Service with added value





ENCLOSURES

POWER DISTRIBUTION

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IT INFRASTRUCTURE

SOFTWARE & SERVICES

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Planning, project planning, configuration and monitoring made easy

Software and service solutions with real benefits

- Eplan engineering solutions
- Configurators
- Selectors
- Planning software
- IT management software
- Rittal apps

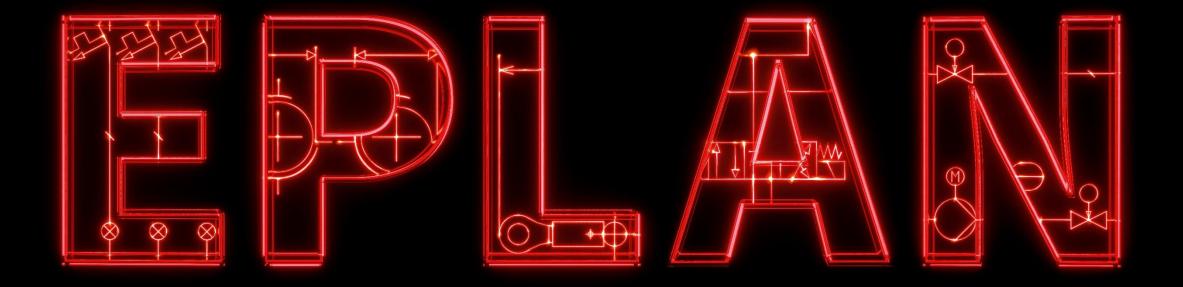


- eBooks
- Consulting
- Configuration and assembly
- Technical support
- 24/7 hotline
- Stocking of spare parts
- Online shop

 ENCLOSURES
 POWER DISTRIBUTION
 CLIMATE CONTROL
 IT INFRASTRUCTURE
 SOFTWARE & SERVICES
 RITTAL

 FRIEDHELM LOH GROUP
 Rittal - The company
 21







Perfect planning EPLAN Data Portal



more than

873,000

data sets of international manufacturers ensure highest data quality for your engineering wieland BLOCKER ABB rexroth diversion schunker KEYENCE GIRA VEGA 🌆 A DELTA 6 HIRSCHMANN PATLITE. Foi Electric CHNT SEW Prysmian 2005 KEBA 🕞 ontrollino) SALTEK & CARDIFFCABLE #EINIGER K BENDER YASKAWA SICK Shakel Lenze Rockwell Automation :hager LS Cable & System SCHRACK ETI IMI PLAN UNIPULSE Endress+Hauser 🖾 OMROD 🕀 finder JUNG COSEL & LAPP BALLUFF WAGO **D** HITACHI BAUMULLER Inspire the Next Panasonic Southwire' E HELUKABEL SEPERLAUCHS Schneider CANE SSNC TALYO

more than

265

manufacturers worldwide

approx.

1,100,000

downloads per month



Interdisciplinary engineering **EPLAN Solutions**

"efficient engineering."

EPLAN is the ideal partner to streamline challenging engineering processes. We provide software and service solutions in the fields of electrical, automation and mechatronic engineering.

Eplan engineering solutions:

- EPLAN platform and cloud system EPLAN ePULSE with solutions like EPLAN Data Portal, EPLAN eVIEW, EPLAN Cogineer etc.
- System openness enables integration into other IT system landscapes.



ENGINEERING SOFTWARE

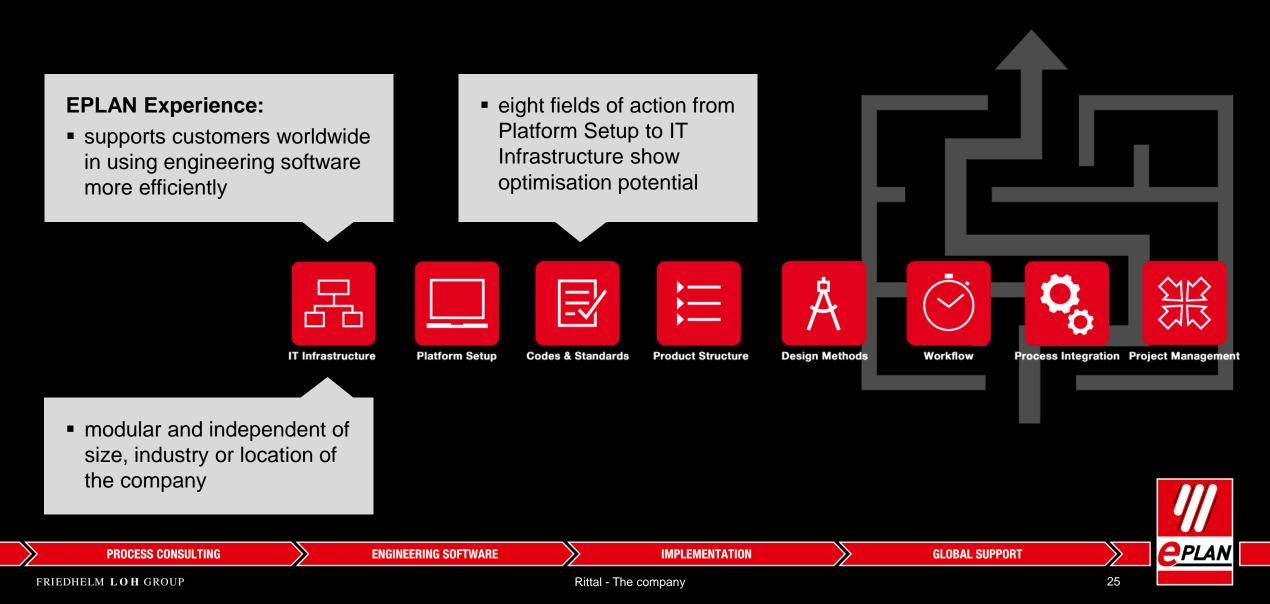
IMPLEMENTATION

Rittal - The company

24

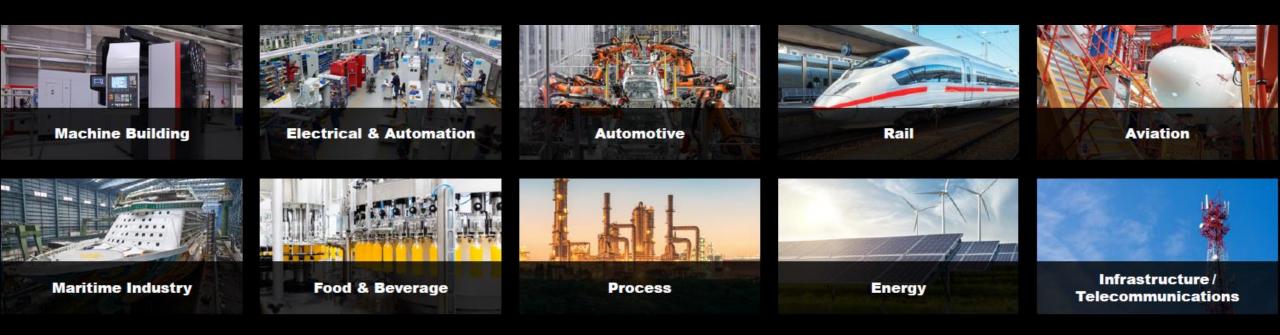
A new era in engineering

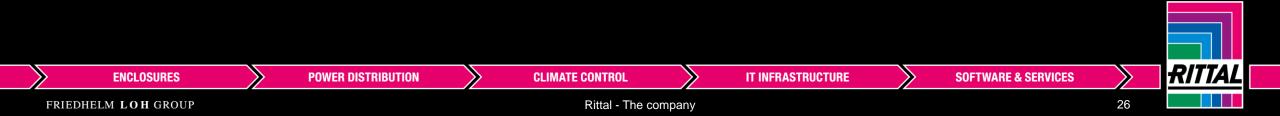
EPLAN Experience



We understand your business

Solutions that suit the digital value chain in industry

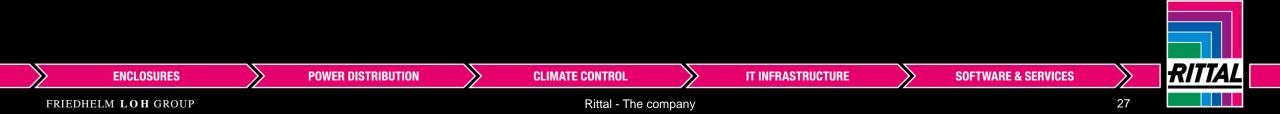




We understand your business

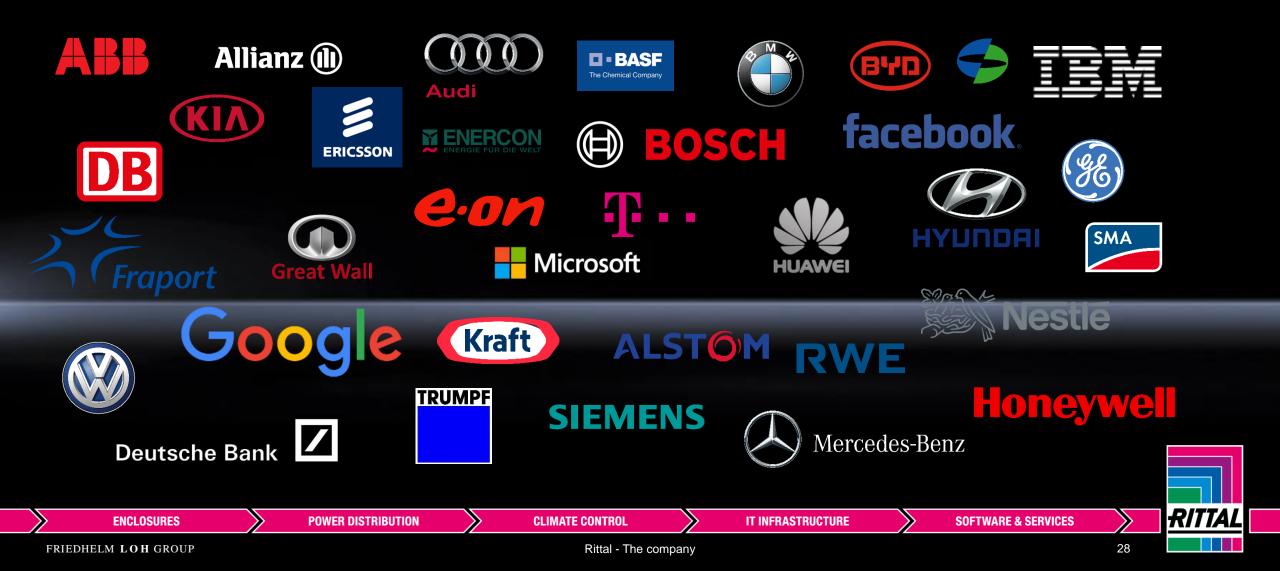
Smart solutions for your IT systems





Satisifed customers are the best reference

Successful companies put their trust in Rittal



Let there be light!

370

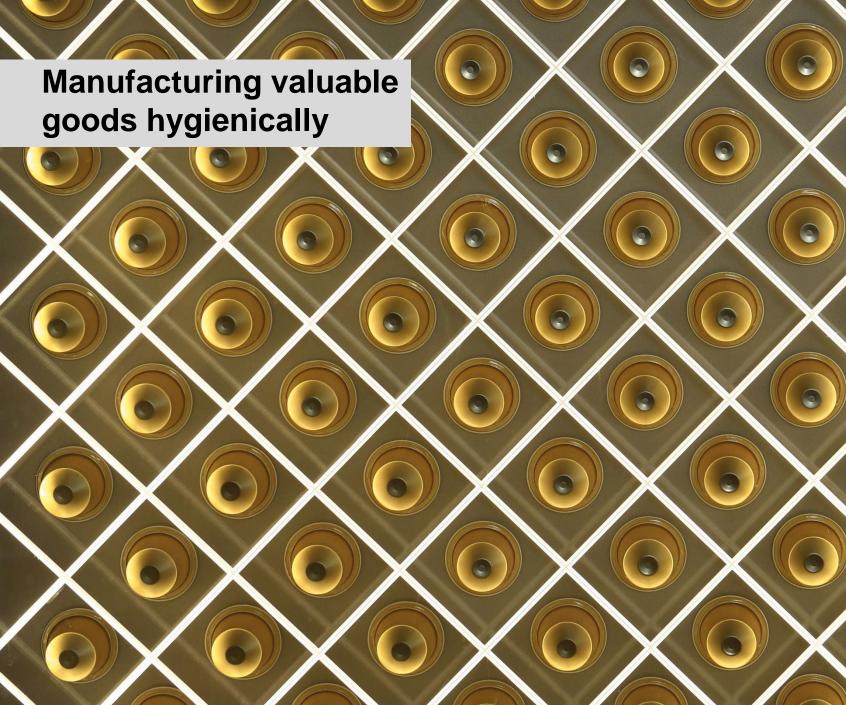
million years old – that's the age of the Kluter cave.

Exploring a cave is always an unforgettable experience. To make such adventures even better for visitors, German company **Cave Lighting** has been installing state-of-the-art lighting, music, monitoring and power supply systems in publicly accessible show caves since 2005. In doing so, the company uses robust AE compact enclosures from **Rittal**, as the stainless steel systems are ideally equipped to withstand the tough climatic conditions underground.

Clean water

10,000

public sewage plants are used to reliably treat waste water throughout Germany. One of the chemicals used in the process is ozone. Xylem manufactures ozone generators. The high voltage of 5.5 kilovolts for these devices is generated in a switchgear system housed in a TS 8 enclosure system. In order to cool the intricate electrical technology required, Xylem depends on cooling units from the new Blue e+ series in the enclosures. This new generation of cooling units helps Xylem save money in the manufacturing of these systems, and its customers benefit from lower operating costs thanks to the energyefficient cooling units.



1901

When Daniel Peter built a chocolate factory on the outskirts of the Swiss town of Orbe in 1901, he could hardly have imagined it would become part of Nestlé in 1929. Nowadays, around 1,500 employees work at the Orbe site, manufacturing Nespresso capsules among other things. It is also home to the Nestlé Product Technology Centre (PTC), where coffee, breakfast drinks and infant food are developed. Hygiene-focused designs are particularly important in this environment – Which explains why the factory opted for the Rittal Hygienic Design enclosures, command panels and terminal boxes. These all ensure hygienic production.

Plenty of space

100

per cent of the electricity used in the **Lefdal Mine Datacenter** in Måløy, Norway, is generated from renewable forms of energy.

When it went into operation, it became one of Europe's largest and greenest **data centres**. The facility, housed in a former olivine mine, is already being used by its first customers. Companies can procure cloud services directly at the site or operate their own private cloud systems there.

That holiday feeling

365

days of summer – Therme Erding is not only the world's largest spa complex, but also a holiday paradise. Ensuring the processes in this wellness oasis all run seamlessly requires sophisticated technology behind the scenes. The spa and swimming pool complexes run by the WUND Group use IT infrastructure solutions from Rittal such as IT racks, liquid cooling packages, cold aisle containment systems and the RiZone data centre infrastructure management platform. At each of the sites, the Group is responsible for tasks such as visitor management, billing at the food outlets, and operating various building control systems, for instance to water the palm trees.

Ordered, packed and delivered



70.1

billion euros in sales are expected to be generated by online retailers in Germany in 2021. Whether books, movies, clothes or electronics, to make sure customers get their purchases as quickly as possible, everything has to run like clockwork in logistics centres. This is 3one reason why **online distributors** prefer prevention rather than cure. For instance, thousands of cooling units in the logistics centres run by a major online retailer in China, Europe and the USA ensure fail-safe cooling and smooth operations. Rittal is responsible for maintaining and servicing them.

Need to cool off?

37°C

is human body temperature. When the mercury gets up to around 30 degrees, humans and animals need to cool off.

In India, temperatures like that are by no means unusual during the summer months. However, in extreme heat it isn't just the body that suffers but technology, too. That's why an **international automotive manufacturer** in the Indian state of Gujarat relies on **Rittal cooling units**. It also uses **Rittal Therm** software to calculate optimum enclosure climate control.



2/3

of the Earth's surface is covered with water. Humankind has only researched and explored a tiny proportion of the Earth's seas. To help change that, Canadian company **Aspin Kemp and Associates** develops energy and drive technologies that are also suitable for maritime applications. The company, established on Prince Edward Island in 1996, pursues its aims with the aid of TS 8 enclosures from Rittal, primarily due to the comprehensive certification they offer. Thanks to the high level of standardisation and flexibility of the Rittal solution, customers - particularly those in the very price-sensitive oil and gas market - benefit from low maintenance costs, excellent reliability, energy savings and low emissions.



900

megawatts (MW) of output will be currently being built by **Nant de Drance SA** in the canton of Valais in the area between Martigny (CH) and Chamonix (F). Each of the six 150megawatt pump turbines can switch between full-load pumping operation and full-load turbine operation in less than ten minutes. In total, they generate some 2.5 billion kW/h of electricity each year, powering some 625,000 households. **Rittal** supplied **24 TS 8 combinations** for this major project.

Reliability

20

kilometres per hour is the average speed of the traffic on the streets of Wuhan, the capital of the Chinese province of Hubei.

As this means it can easily take several hours to reach the register office, couples often take the Wuhan metro on their way to get married. The operator is installing **switchgear enclosures and compact enclosures from Rittal** at all 23 stations along metro line 3.





4,000

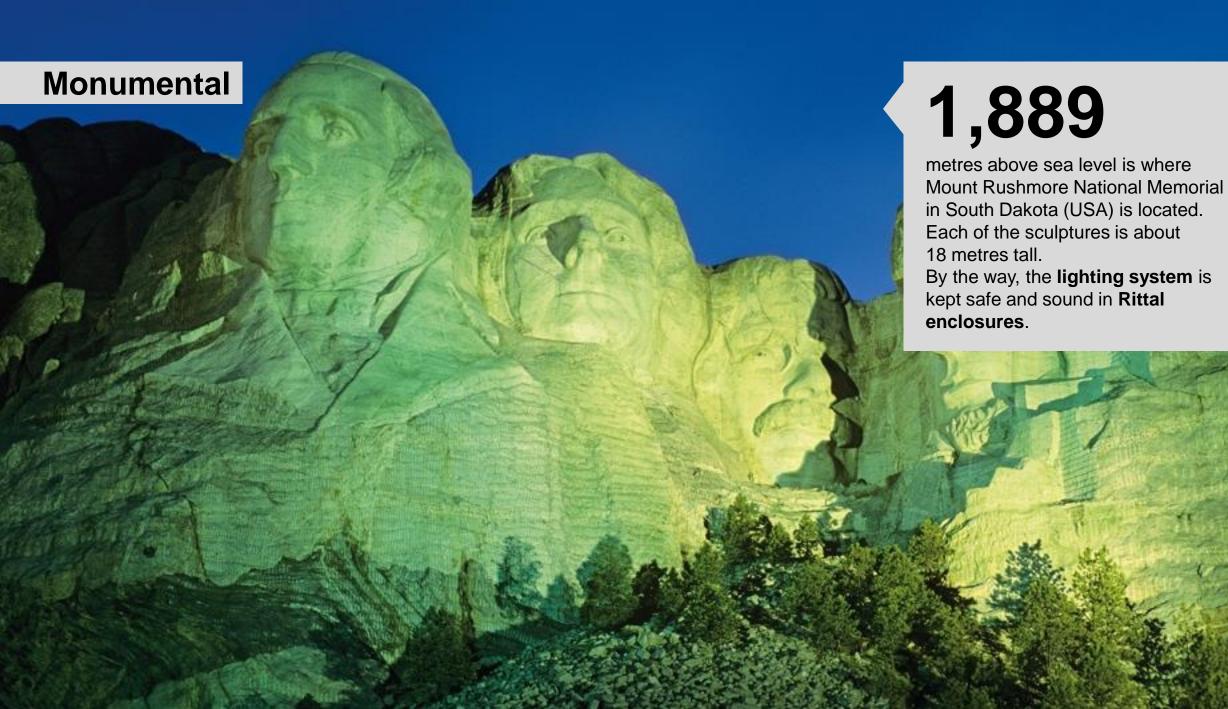
passengers can be accommodated on the **Norwegian Getaway** luxury liner. The cruise ship, which measures 325 metres long and 40 metres wide, was built in just 15 months at Meyer Werft GmbH shipyard in Papenburg, Germany. **Rittal** is also on board with its **SE 8 system enclosures** for lighting technology.





135 metres

is the height of the **London Eye** – also known as the Millennium Wheel – making it Europe's tallest Ferris wheel. **Enclosure technology from Rittal** ensures users can marvel at the breathtaking view from the 32 cabins, each made almost entirely of glass. Tourists can simply relax and enjoy the ride on the banks of the Thames.



26.7

Discovery

kilometres is the length of the underground tunnel for the ring of the particle accelerator at the CERN Research Centre near Geneva. This is where the Higgs boson was discovered in 2012 – with a little bit of help from **TS 8 enclosures and accessories from Rittal**. Archived

150,000

manuscripts and over 5 million books of the Vatican Apostolic Library are digitised with the help of a **data centre supplied by Rittal**



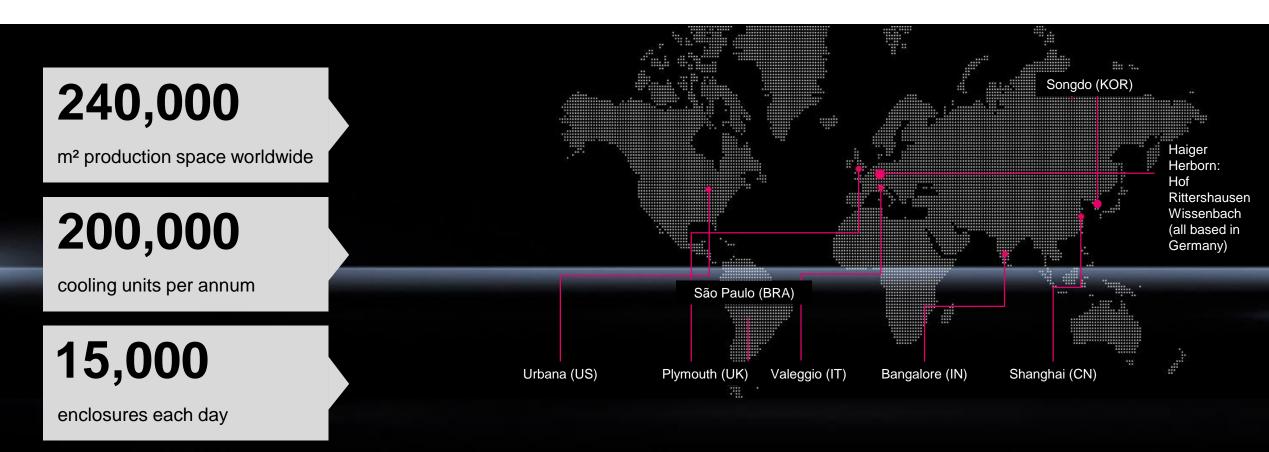
2017

marked the installation of 28,675 wind turbines in Germany. Their total output reached **51,000 megawatts**. 43 per cent of the power generated this way in Germany is provided by **Enercon**. Germany's biggest manufacturer in this field has built more than 27,800 turbines worldwide.

Rittal TS 8 enclosures house the controls. Enercon has already installed way in excess of 125,000 TS 8 enclosures, including a fair few in the Geycek wind farm, the largest in Anatolia, Turkey.

Close to our customers

Volume production on three continents





Thousands or products available ex-stock

Logistics that are hard to beat





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Ordered today, delivered tomorrow

Guaranteed delivery within 24 hours*



* In Germany

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SOFTWARE & SERVICES

Award-winning innovation

Innovations that stand out

Best Innovation Award 2012

Axia Award 2010; 2013

Pro-k Award 2015

Best Brand Award Korea 2012

DataCenter Insider Award 2015

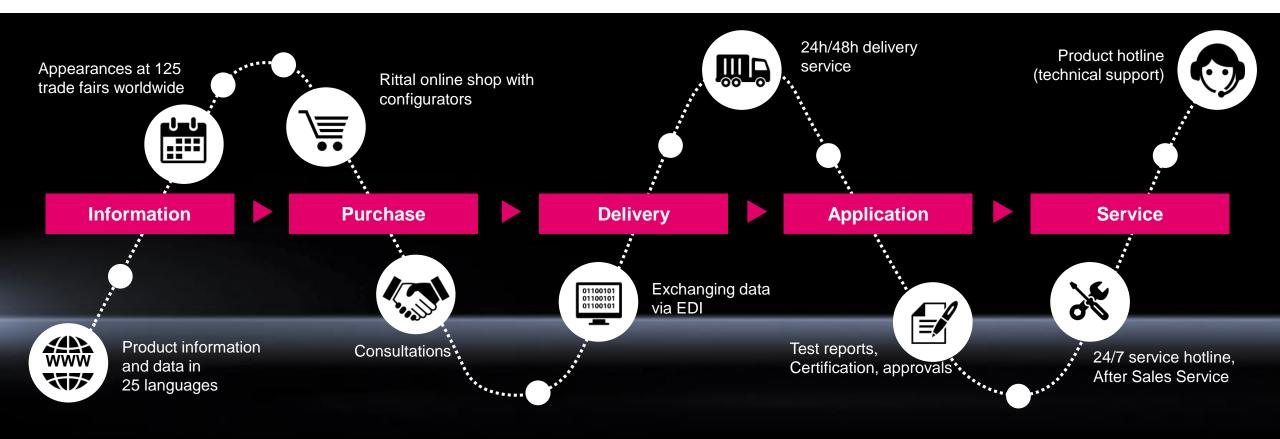
Innovation Award German Industry 2015

2010

- Rhineland Palatinate Innovation Prize 2009 Diesel medal presented to Friedhelm Loh in More than 1,500 patents worldwide More than 200 registered designs German data centre award 2011; 2016; 2019
- **ENCLOSURES POWER DISTRIBUTION CLIMATE CONTROL IT INFRASTRUCTURE SOFTWARE & SERVICES** Rittal - The company FRIEDHELM LOH GROUP

Customer excellence

Get it right from the start





Everyone is important

A top employer committed to social involvement





- Education and development
 - Vocational training/StudiumPlus/Loh Academy
 - approx. \in 10 million p.a.
- Loh Academy
 - Participants: approx. 2,400/year
 - Lessons: approx. 28,000/year
- Voluntary social benefits
- Seniors Club: Activities for former FLG employees
- Youth camps and Christmas presents for employee's children



Beyond our own four walls

Environmental and social commitment



Image: Caritas International



Joint fund-raising campaigns supported by staff and owner

•	2018	€ 200,000
-	2017	€ 200,000
-	2016	€ 180,000
-	2015	€ 200,000
-	2014	€ 190,000
-	2013	€ 400,000
-	2012	€ 180,000
-	2011	€ 190,000

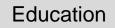
Making a difference

RITTA

Rittal Foundation

Putting people first

Rittal Foundation, a non-profit Corporation with € 20 million endowment capital







The arts



Social affairs



Ten principles for maximum success

A family business steeped in values

Our corporate principles

The capability and cooperation of our staff harnessed to their goal focused motivation is a key asset of our company.

2 We recognise the correlation between skills and knowledge development, motivation and company success. To that end, we encourage and sponsor our staff in training and further education and to share in the overall company success.

3 We view our customers as partners who determine the success of the company:

- We must satisfy our customers' wishes and help to solve their problems for they are the guarantors of our future.
- Our products and services must offer clear benefits to our customers in particular with regard to quality, technical capability, range and availability.

4 We must be quicker and better than the competition, and we must prove this to our customers on a daily basis.

5 Our inspiration and creativity result in our competitive advantage. We must, therefore, continually strive to generate ideas and initiatives that can translate into effective implementation.

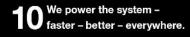
6 Perfect mastery of our daily business secures our existence and positions us to meet the challenges of the future.

7 Our goal is to develop long term and meaningful relationships on a partnership basis with our suppliers. This requires a strategic outlook based on competitive focused quality, delivery service, price and co-

operative problem solving.

8 We focus all of our energies on cost effective designing, developing and delivery of products and services in a professional and timely manner.

9 We are aware of our responsibility to the environment and the world in which we live. We want, therefore, to take part in shaping and improving it.



The company's principles were drawn up in 1989 by Group Owner Prof. Dr.- Ing. h.c. Friedhelm Loh.



"The capability and cooperation of our staff harnessed to their goal focused motivation is a key asset of our company."

Prof. Dr.-Ing. h.c. Friedhelm Loh, Group Owner

Rittal – The System.

Faster – better – everywhere.

